GCU-100

Automatic Engine Control and Protection Module Operators Manual







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SECTION 1: INTRODUCTION

1.1 Preliminary Comments and Safety Precautions

This manual contains information for operational maintenance and wiring connections, Read it carefully.

1.2 Overview

GCU-100 works with most generators; it has both universal graphical light signal warnings and 3 sets of 4 digit LED displays, which feature 3 phase voltage, current, frequency, battery volt, and running hours.

The GCU-100 can be programmed from the front panel without using a laptop or complicated instructions, and all new settings are saved on an internal (EEPROM).

1.3 Product Overview

Simply select one of three push buttons on the front panel to choose either automatic (AUTO), manual (MANU) and (OFF) operations.

The GCU-100's main features are:

- Digital modular design
- 3 sets of 4 easy to read large digits display
- Multiple restart capabilities
- Governor Idle timer used for engine warm-up
- Engine cool-down settings
- Service and maintenance reminders
- Complete generator monitoring and protection

LED Display:

- 3-phase AC voltage
- 3-phase AC current
- AC Hertz
- Timer countdown display
- DC (Battery) voltage reading
- Clear universal warning signal signals
- Easy to check system settings

The front panel can be preset to display fixed values or to cycle the display, allowing the operator to read all the generator values as they automatically cycle through. In addition, if a failure occurs during operation, the module displays a graphical warning or a failure signal(s) on the front panel.

If you install an additional communications module, the control can display an exact copy of the controls panel on a remote computer screen using ether the Ethernet, USB or RS48 communications.

Monitoring and Protection:

- Engine start failure
- Emergency stop

- High coolant temperature
- Low oil pressure
- Engine over speed
- Engine under speed
- AC over voltage
- AC under voltage
- Current load monitoring
- Low fuel level
- Battery charging alternator failure (D+)
- Battery over and under voltage
- Magnetic Pick-up (MPU) failure
- Engine service and maintenance reminders

The GCU-100 also has 2 extra user programmable inputs.

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SECTION 2: FRONT PANEL LAYOUT

2.1 Front Panel Layout

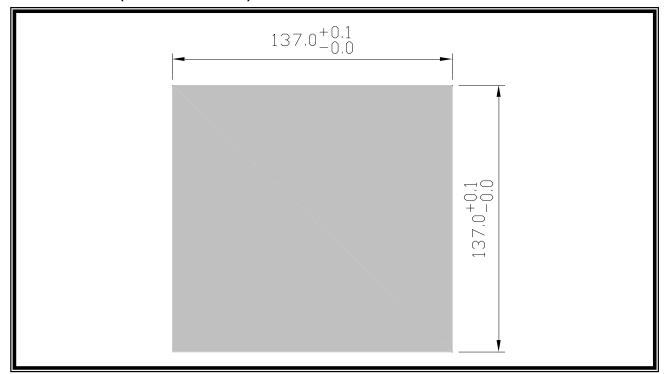


ICON	DESCRIPTION	ATTENTION
AUTO	Auto	Press to put the control in AUTO – Activated by using a remote start
OFF	Off	Press turn the control OFF
MANU	Manual	Press to do a MANUAL START from the front panel
	Increase & Selection	When in programming mode, pushing this button Increases the set point. In normal operational mode, press to select and display the next phase voltage reading.
W	Program & Selection	Press and hold for 4 sec. to enter programming or to select the next line. Normally used to change to the next phase when reading current.
~	Decrease & Selection	When in programming mode pushing this button decreases the set point. In normal operation, press to sequentially display AC frequency, battery volt or engine running hours.

2.2 Rear panel layout

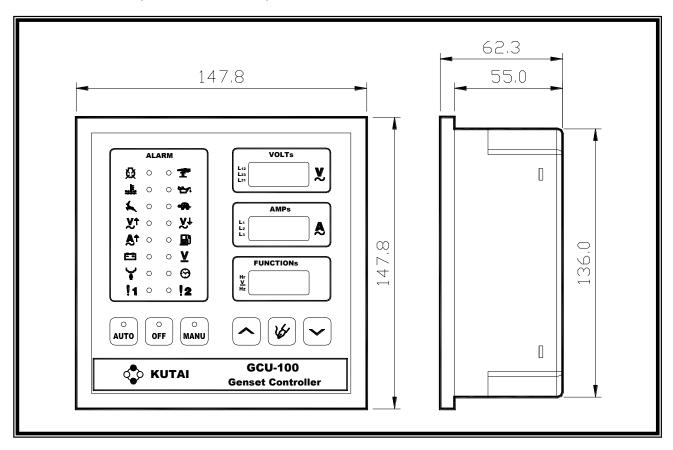


2.3 Panel Cut-Out (Measurement: mm)

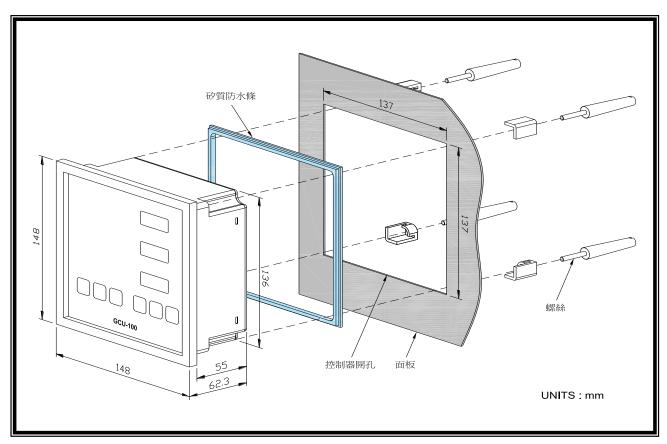


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2.4 Unit Dimensions (Measurement: mm)



2.5 Installation Reference



SECTION 3: OPERATION

3.1 Summary

GCU-100 Operation:

1. AUTO: In AUTO Start Mode (Remote Start)

MANU : Manual Start Mode
 OFF : Engine Stop / Reset

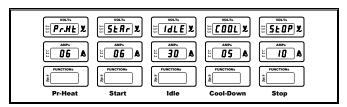
Select only one button at a time. The buttons have double functions, depending if you are programming the control or in normal operation.

3.2 AUTO Mode

In **AUTO**, the module governs the start and stop of the **gen-set**. The flashing LED on the AUTO button indicates the control is in AUTO and waiting for a start signal, the moment this signal is received by grounding terminals J1-17, the LED stops flashing, and the generator initiates its auto start sequence.

This sequence starts by first Pre-heating the engine. The control now displays the word "Pr.Ht" on the "VOLTs" screen and the countdown on the "AMPs" screen.

Next, the module begins to crank the engine, in the same way displaying the word "Star" on the "VOLTs" screen and the countdown on the "AMPs" screen. If the engine does not start the module, it repeatedly returns to Pre-Heat to execute another start sequence. If the engine fails to start, the module then displays "FAIL" on the screen, and simultaneously lights up the engine start failure LED on the panel, activating the failure warning alarm signal output terminal J1-4.



However, if the GCU-100 determines the gen-set started and is operating correctly, the module immediately stops the starter to prevent damage, if it senses:

- Engine oil pressure is up (oil pressure switch activated).
- AC voltage
- AC frequency 18 Hz and above
- MPU detects 20% the rated RPM

The GCU-100 also has engine IDLE, and once the engine has started, and operating "IDLE" is displayed on the "VOLTs" screen with its corresponding countdown on the "AMPs" screen: You can disable engine idle when programming.

Finally, the GCU-100 activates a 30 second grace period to let all parameters build up and stabilize. If it fails to do so in 30 seconds, the module stops the engine displaying the failures and warnings.

When the remote start signal disappears, the module goes into Engine Cool-down displaying "COOL" on the "VOLTs" screen and its corresponding countdown timer on the "AMPs" screen. However, if the remote start signal is reactivated during engine Cool-down, the module cancels the countdown, returns to normal operation, and continues providing power.

After Cool-down times out, the module will implement an engine stop, either energize to stop or energize to start. When executing engine stop, "Stop" will be displayed on the "VOLTs" display screen and countdown timer on the "AMPs" display screen.

ATTENTION

When the generator is on engine Cool-down, the GCU-100 remains in effect; and if, any failure occurs, the module bypasses the countdown and shuts down the generator immediately.

3.3 MANU Mode

In **MANUAL**, you can start and stop the **gen-set** manually. If you press the OFF button, the **gen-set** will make the normal programmed shutdown.

In AUTO and MANUAL the engine start and stop program are almost identical but in **MANUAL**, engine Cool-down is not used. Reference chapter 3.2.

3.4 OFF Mode

Press the OFF button to shut down the **gen-set** or also for fault failure **RESET**. If the OFF button is pushed during normal operation, the program omits engine Cool-down execute engine shut down immediately.

If a major malfunction is detected during operation, the module immediately shuts down the **gen-set** to prevent further damage to the equipment or operating personnel. The display shows all failures at the same time on the front panel so maintenance service can carry out necessary repairs. To reset the warning(s) and failures, press the "OFF" button.

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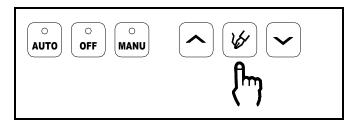
SECTION 4: SYSTEM SETTING & OPERATION

ATTENTION

Before proceeding to system setting, make sure all wiring and batteries are connected.

4.1 System Setting

There are total of 53 programmable setting in the GCU-100, you can program the module according to different gen-set operation controls and protection preferences by pressing the setting key / buttons on the front panel. To start, press OFF and then press and hold the program (pen) button for 4 seconds.

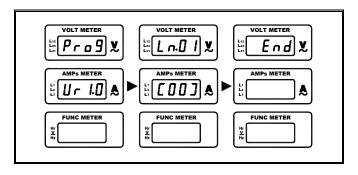


The display screen will now display "Prog" & "Vr1.0" for 4 seconds, "Vr1.0" is the program version. Next "Ln.01" will appear on the display screen, representing the program setting entry, (00) the system setting parameter.

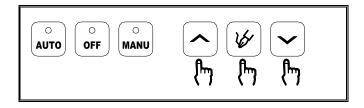
You can change the setting using the increase (up arrow) and decrease (down arrow) button. Each time your presses the (pen) button the system advances to next entry, pressing the (OFF) button returns to the previous entry.

After programming, the last entry or if the panel is left inactive for 10 seconds, the screen displays the word "End" and the system automatically records all new entries and settings.

You can terminate system programming at anytime by pressing the (PEN) button for 4 seconds until the word "End" appears on the display. (For setting information, see reference 4.13 system setting reference).



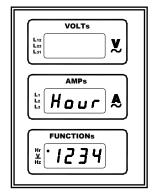
The GCU-100 comes pre-programmed with factory settings. You can reset to factory setting at any time by pressing the (UP and Down arrow) buttons together for 4 seconds until "Au.PO" appears on the screen.



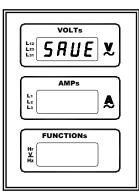
4.2 Setting the Hour Meter

Removing the battery does not affect the hour meters accumulative memory and does not reset itself even with no power.

To reset the hour meter go into program mode and immediately before the Prog Vr1.0 message disappears from the screen press the (OFF) button for 4 seconds until the screen displays "Hour" the 1234 / Value) in the screen represents the total accumulated operation hours.



Press the UP and DOWN buttons to change the hours. By pressing and holding, you can speed up the process. When the setting is completed, press the (PEN) button for 4 seconds until (SAVE) appears on the screen.



If the buttons are left untouched for 10 seconds, the operation terminates showing (END) on the screen and the control turning OFF and any modification made to the hour meter will not be recorded.

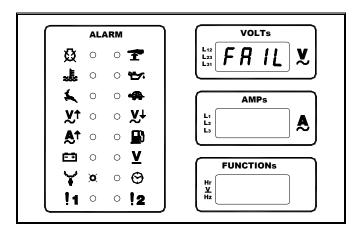
4.3 Setting the Magnetic Pick-up (MPU)

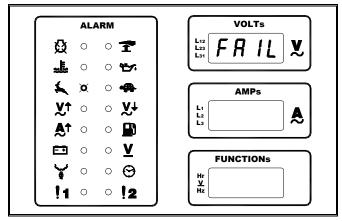
The MPU (Magnetic Pick-up) detects the engine revolution according to the frequency measured on the engine flywheel teeth. Most generators with electronics speed controllers/governors have them installed.

MPU frequency range: 100 Hz – 10K Hz

To set the MPU frequency, start the engine in **MANUAL** and manually set the engine to 50 Hz or 60 Hz, then quickly press PEN, UP and DOWN arrow simultaneously for 4 seconds until the word (SAVE) appears on the display screen.

If the control sees a erroneous frequency reading from the MPU that Is. below 100 or above 10K Hz, the control deduces it as an MPU failure and will splay (FAIL) on the screen and at the same time light up the warning LED. Check the MPU for incorrect wiring or bad connections, and after correcting the problem, repeat the previous steps to finish setting up the MPU. Any the previous frequency settings are unaffected.





Some electronics speed controllers "Governors" do not share the MPU with other devices, so you may have to install another (MPU) or use a dual coil MPU with the GCU-100. When the control cannot read the frequency correctly, the GCU-100 shuts down the engine and the MPU failure icon lights up on the panel.

For MPU settings refer to programming, lines (2), (16), (17), (18), (19), (21), (22), (23).

4.4 Setting the AC Voltage and Current Display

In normal operation, you can read full phase voltage and current directly off the screen. This reading is factory calibrated. However, if the gen-set encounters capacitive or inductive loads, waveform distortion causes minor voltage differences with a calibrated voltmeter.

If you want an identical reading, you need to re-calibrate the control AC voltage and current settings. Once the new calibration is completed, the voltage reading is identical to the display. The over, under voltage and load current protection will use these new values as the system's reference voltage.

For AC voltage and current display, settings go to system setting and programming lines (3), (4), (10), (11).

4.5 Setting AC Voltage Protection

The module comes preprogrammed for AC over and under voltage protection. However if defective AC Voltage is detected, it activates a permissive timer to give the generator time to recover. However if it does not recover on time, the module activates the AC voltage protection shutdown showing the abnormal voltage on the display and lighting up the high or low AC Voltage LED on the control panel. If the voltage recovers within the permissive count down, the control automatically omits the abnormality.

The GCU-100 has two types of protections; a simple warning and a total engine shutdown.

- Engine Shutdown: perform an immediate engine power failure, displaying the abnormal reading on the screen, and lighting up the appropriate a LED indicator.
- Generator Warning: display the abnormal reading on the screen and lighting up the appropriate a universal indicator without stopping the generator.

For AC voltage protection and settings refer to system programming lines (5), (6), (7), (8), (9).

4.6 Engine Over-load Protection Setting

To prevent inappropriate load usage and causing gen-set failure and damage, the module is equipped with engine over-load protection function. User needs to setup appropriate over load protection setting according to the gen-set maximum output.

If the system detects engine overload, it automatically starts engine over-load timer countdown. If rated load usage does not recover within the countdown, the system automatically executes engine over-load protection and displays a failure signal on the panel and at the same time provides corresponding failure signal output. If rated load usage is resumed within the countdown timer, then it automatically omits the overload warning.

The GCU-100 provides two kinds of warning and protection mode for engine over-load protection.

- Engine stop mode: When engine over-loads, the module will execute engine stop and display a failure signal on the panel, at the same time it will provide corresponding failure signal output.
- Warning mode: display failure signal on the panel, while at the same time provide corresponding failure signal output. User can use the signal output to disconnect the load and let gen-set operate without load to cool down.

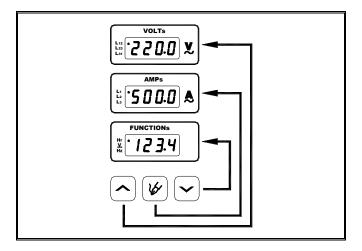
For engine over-load protection related settings refer to system setting reference entries (12), (13), (14), (15).

Panel Display Setting

There are two types of display settings, fixed and cycle display. The default setting is cycle display when you view each parameter for 2 seconds.

To monitor particular parameter, press the corresponding button to freeze the desired parameter and press again to return to cycle display.

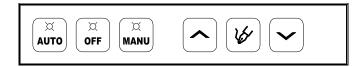
- Press the up and down arrows to change between different phases readings.
- Press the up and down arrows to change between different phase current readings.
- Press decrease / selection button to interchange between AC frequency, Battery voltage and operation Timer.



4.8 Manual Start & Stop Operation

An important and practical item on this control is the technician shutdown bypass setting on line 53. When activated, a technician can perform adjustments and correction on the generator without the control stopping it constantly. Now you can simply start the generator by pushing the MANUAL button and stopping it by pushing the AUTO button. Finally pushing the OFF button takes you back to normal operation and protections.

Before going into bypass mode make sure the GCU-100 is connected properly, in bypass mode the all the AUTO / OFF / MANU LED will turn-on as a reminder that the control is in bypass mode. In bypass mode, the module will continue to provide all warning LED signals but cancel engine shutdown.



ATTENTION

Under bypass Manual Start and Stop Operation, all of the engines protections are cancelled. If a major failure occurs during this operation, the module will not execute and engine shutdown and the user will need to activate engine shutdown manually. Only use this setting for initial configuration and calibration of the generator and not for providing load for long period to prevent possible damage to the gen-set.

4.9 Setting the Programmable Inputs Alarm1 and Alarm2

This module has 2 extra alarm outputs that are user programmable that can ether provide a warning or a shutdown.

To set up the two alarms refer to programming lines (45), (46), (47), (48), (49), (50).

4.10 Service and Maintenance Reminders

This controller can activate a generator service reminder by lighting up a service LED in the shape of a clock face on the front panel. Program the service timer in 10-hour units. For example if 20 is entered then the scheduled timer is set to 200 hrs intervals (20 *10 hrs = 200 hrs). Reset the timer after activation.

For service and maintenance reminders, go to system setting, programming lines (51), (52).

4.11 Engine Idle

A generator normally goes to full load speed on startup; this may shutdown a cold engine. To avoid this problem, the GCU-100 has an engine idle warm-up timer allowing the engine to warm-up before loading. You can activate or deactivate this function depending on the type of engine and governor in use. Or if the engine already has a block heater.

To set the engine idle warm-up timers go to system programming line (33).

4.12 Charge Alternator Excitation

GCU-100 provides excitation to the battery charging alternator D+ terminal during engine start and later monitors the D+ terminal to check if the alternator is working properly. If the alternator fails, the control turns on the charge alternator failure LED.

For battery charging alternator excitation setting, go to system programming lines (39), (40), (41).

4.13 Setting Communication Modules GCU-100 to PC (KCU-XX)

You can monitor and control the gen-set and controller from a remote PC using the optional USB / RS485 / Ethernet remote communication modules.

WARNING

A remote start signal can activate the GCU-100 and the engines can start at anytime without warning. Place a "Danger" warning sign next to the generator, stating that this generator can start at anytime!" also install a warning buzzer or a flash light. Unexpected engine starts can result in serious injury or death. When performing service or maintenance, always disconnect the remote start signal input.

If you have an Ethernet module installed on your GCU-100 you can remotely monitor and operate the ATS and generator using the IPhone and Android mobile phones. Free App_software currently available for Apple iOS5.1 system or above_and android operating system. Free software can be downloaded from App Store or Google Play by simply key in "Kutai" and hit search.

Free software can be downloaded from App Store or Google Play by simply key in "Kutai" and hit search.

KCU-01 - USB communication module

KCU-02 - RS-485 communications module

KCU-03 - Ethernet communications module

The corresponding program settings for GCU-100 installed with KCU-XX module includes item (54), (55), (56) Programming item (54) is a must. When Item (54) is set to "00", then the remote monitoring software is restricted to read information only whereas remote command is strictly forbidden.

If KCU-02 - RS485 communication module is installed, additional program setting on lines (55) and (56) are needed.

For more detail, information refers to the KCU-XX manual

NOTE

GCU-100 with KCU-02 module constitutes a closed LAN network. Each controller address can be set from 1 to 99 and not to be repeated. Same transmission rate is a must !!

4.14 CANBus J1939 Transducer KCU-04 (Optional)

The KCU-04 module is used with CPU equipped engines using the J1939 CAN Bus protocol. It is connected to any one of the four slots on the back of the GCU-100 controller.

For J1939 related settings refer to Setting Line (24). Installing the KCU-04 provides the GCU with the following information.

- Temperature reading in °C or °F
- Oil Pressure reading in Psi or Bar
- High temperature warning and shut-down alarm
- Low oil Pressure warning and shut-down alarm
- Over-speed warning and shut-down alarm
- Under-speed warning and shut-down alarm
- Low fuel level warning and shut-down alarm

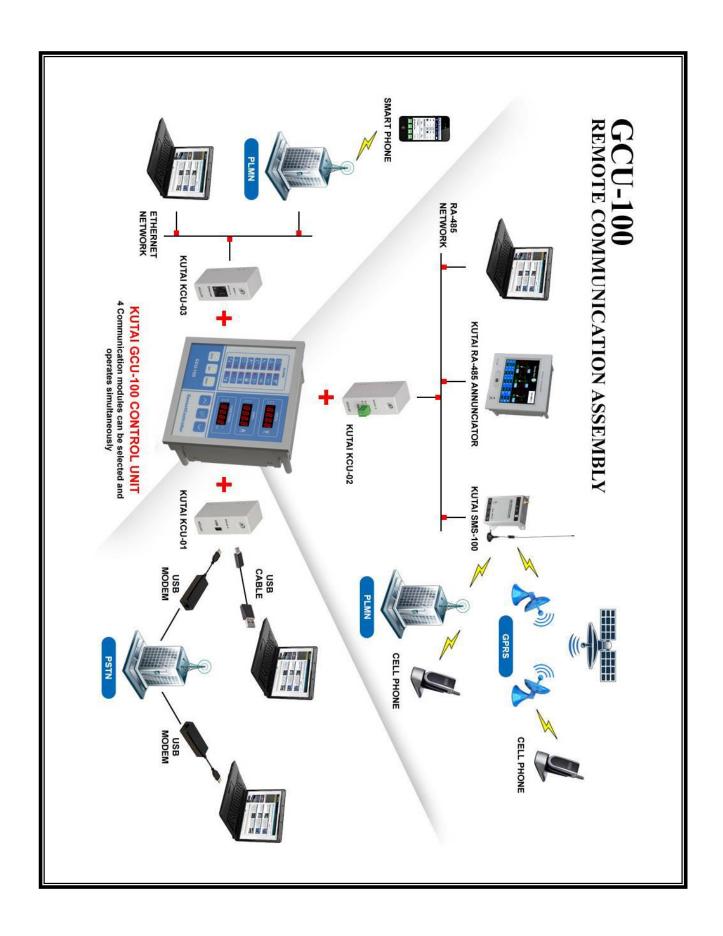
When you connect the KCU-04 module the GCU disables the High Temperature, Low Oil Pressure and Low Fuel Level protections automatically and all related programming lines are automatically eliminated. You don't need to install any of sensors, this information now comes from the CAN Bus, and protections relegated to the engine CPU. The GCU's job is to show warning, alarm and shutdown messages using the universal icons on the front panel.

The GCU does not disable its own over speed and under speed protection, Both of GCU and the engine CPU will shut-down the generator for over speed.

4.15 Lamp Testing

The GCU-100 controller provided lamp test function for user to check all the LEDs and displays on the front panel.

To run lamp test, set the controller in OFF mode first. Press the OFF button then all the LEDs and displays will be illuminated immediately. When the OFF button released the controller will return to normal operation.



4.16 System Setting Reference

1 Phase Selection (3Ø 3Wire, 1Ø 3Wire, 1Ø) 2 Generator Frequency (60 or 50 Hz) 3 AC voltage display function setting 4 AC voltage display calibration (if needed) 5 Permissive AC voltage timer 00 → 3Ø 3W 01 → 1Ø 3W 02 → 1Ø 00 → 60 Hz 01 → 50 Hz 00 → Fix display 01 → Cycle Up 02 → Cycle Down 00 - 99 V 00 - 99 Sec (00 - Option Cancelled)	00 00 00 00 0V
1 Phase Selection (3Ø 3Wire, 1Ø 3Wire, 1Ø) 2 Generator Frequency (60 or 50 Hz) 3 AC voltage display function setting 4 AC voltage display calibration (if needed) 5 Permissive AC voltage timer 1 01 → 1Ø 3W 00 → 60 Hz 00 → Fix display 01 → Cycle Up 02 → Cycle Down 00 - 99 V 00 - 99 sec (00 - Option Cancelled)	00 00 0V
2 Generator Frequency (60 or 50 Hz) 3 AC voltage display function setting 4 AC voltage display calibration (if needed) 5 Permissive AC voltage timer 02 → 1Ø 00 → 60 Hz 01 → 50 Hz 00 → Fix display 01 → Cycle Up 02 → Cycle Down 00 - 99 V 00 - 99 sec (00 - Option Cancelled)	00 00 0V
2 Generator Frequency (60 or 50 Hz) 3 AC voltage display function setting 4 AC voltage display calibration (if needed) 5 Permissive AC voltage timer 6 Under voltage protection setting (18 = to 180 volts) 00 → 60 Hz 01 → 50 Hz 00 → Fix display 01 → Cycle Up 02 → Cycle Down 00 - 99 V 00 - 99 sec (00 - Option Cancelled)	00 0V
3 AC voltage display function setting 00 → Fix display 01 → Cycle Up 02 → Cycle Down 4 AC voltage display calibration (if needed) 00 - 99 V 5 Permissive AC voltage timer 00 - 99 sec (00 - Option Cancelled)	0V
3 AC voltage display function setting 01 → Cycle Up 02 → Cycle Down 4 AC voltage display calibration (if needed) 00 - 99 V 5 Permissive AC voltage timer 00 - 99 sec (00 - Option Cancelled)	0V
4 AC voltage display calibration (if needed) 5 Permissive AC voltage timer 6 Under voltage protection setting (18 – to 180 volts) 00 – 99 V 00 – 99 sec (00 – Option Cancelled)	
5 Permissive AC voltage timer 00 – 99 sec (00 – Option Cancelled)	
5 Permissive AC voltage timer (00 – Option Cancelled) 6 Under voltage protection setting (18 – to 180 volts) 08 47	15
6 Under voltage protection setting (18 – to 180 volts) 08 47	13
6 Under voltage protection setting (18 = to 180 volts) 08 – 47	
o officer voltage protection setting (16 = to 180 volts)	18
	(180V)
7 Under voltage protection Warning or Shutdown 00 → Warning 01 → Shutdown	01
8 Over voltage protection setting (25 = to 250 volts) 11 – 50	25
	(250V)
9 AC over voltage protection Warning or Shutdown 00 → Warning 01 → Shutdown	01
00 → Fix display	
10 AC current display function setting 01 → Cycle Up	00
02 → Cycle Down	
11 AC current display calibration (if needed) 00 − 99 A Set (CT) Current Transformer size in "AMPs" 1 → 50/5 2 → 100/5 3 → 150/5	0 A
4 > 000/5 5 > 050/5 0 > 000/5	
12 an $1000 \triangle /5 \triangle$ Current Transformer $7 \rightarrow 400/5$ $8 \rightarrow 500/5$ $9 \rightarrow 600/5$	12
(If you not set the correct CT value you are going to get a $10 \rightarrow 750/5$ $11 \rightarrow 800/5$ $12 \rightarrow 1000/5$ $13 \rightarrow 1200/5$ $14 \rightarrow 1500/5$ $15 \rightarrow 1600/5$	
erroneous current readings) $\begin{array}{c ccccccccccccccccccccccccccccccccccc$	
13 Facine evalend times 00 – 99 sec	
13 Engine overload timer (00 – no overload protection)	0
Engine Overload protection setting (The setting value is the	
percentage ratio from the primary current of Current	/
14 Transformer) For example : CT=1000/5A and Overload 30 – 99% protection setting is 80%, then the over current activation	80%
will be 1000A * 80% = 800A	
15 Engine over-load protection Warning or Shutdown 00 → Warning 01 → Shutdown	01
16 Engine over-frequency setting 51 – 75 Hz	65 Hz
17 Dermissive ensine ever frequency timer cetting 00 – 99 sec	OF
17 Permissive engine over-frequency timer setting (00 – no under-speed protection)	05
	55 Hz
18 Engine under-frequency setting 40 – 59 Hz	
00 - 99 sec	
	10
19 Engine Under-frequency permissive timer setting 00 – 99 sec	
19 Engine Under-frequency permissive timer setting 00 – 99 sec (00 – no over-speed protection)	10
19 Engine Under-frequency permissive timer setting 00 − 99 sec (00 − no over-speed protection) 20 Engine under-speed protection Warning or Shutdown 00 → Warning 01 → Shutdown	10 01
19 Engine Under-frequency permissive timer setting 00 − 99 sec (00 − no over-speed protection) 20 Engine under-speed protection Warning or Shutdown 21 Magnetic Pick-up (MPU) installation 00 − 99 sec (00 − no over-speed protection) 00 → Warning 01 → Shutdown 00 → NO 01 → Yes	10 01 00
19 Engine Under-frequency permissive timer setting 00 − 99 sec (00 − no over-speed protection) 20 Engine under-speed protection Warning or Shutdown 21 Magnetic Pick-up (MPU) installation 22 Magnetic Pick-up (MPU) used to set engine over speed 23 Magnetic Pick-up (MPU) Failure Warning or Shutdown 24 Use the Oil pressure switch or get info from J1939 00 − 99 sec (00 − no over-speed protection) 00 → Warning 01 → Shutdown 00 → Warning 01 → Shutdown 00 → Warning 01 → Shutdown	10 01 00 00 00
19 Engine Under-frequency permissive timer setting 20 Engine under-speed protection Warning or Shutdown 21 Magnetic Pick-up (MPU) installation 22 Magnetic Pick-up (MPU) used to set engine over speed 23 Magnetic Pick-up (MPU) Failure Warning or Shutdown 20 O − 99 sec (00 − no over-speed protection) 20 → Warning 21 → Shutdown 22 Magnetic Pick-up (MPU) used to set engine over speed 23 Magnetic Pick-up (MPU) Failure Warning or Shutdown 26 → Warning 27 → Shutdown	10 01 00 00

13

ITEM	DESCRIPTION	SETTING	FACTORY SETTING
26	Coolant Temperature sensor type NO (Normal Open) or NC (Normal Close)	00 → NO 01 → NC	00
27	High Coolant Temperature permissive delay	02 – 99 sec	05
28	Engine pre-heat timer setting (Countdown)	02 – 99 sec	06
29	engine crack cycles	01 – 09	03
30	Starter cranking time setting	02 – 30 sec	06
31	Oil pressure switch used to stop engine cranking	00 → No 01 → Yes	01
32	Magnetic Pick-up (MPU) used to stop engine cranking	00 → No 01 → Yes	00
33	Engine in idle timer setting	00 – 99 sec	00
34	Control set to (Energize to STOP) Shutdown solenoid Activation timer	02 – 99 sec	10
35	Set Engine fuel solenoid to either (Energize to STOP or energize to START)	00 → Energize to stop 01 → Energize to start	00
36	Set Engine cool-down timer	00 – 60 min	00
37	Set Battery under voltage protection voltage	08 – 23 Vdc	08 Vdc
38	Set Battery over voltage protection voltage	13 – 35 Vdc	32 Vdc
39	Charge alternator permissive timer delay	00 – 99 sec (00 – Option Cancelled)	0
40	Charge alternator D+ terminal minimum voltage Setting	08 – 25 Vdc	08 Vdc
41	Charge alternator failure Warning or Shutdown	00 → Warning 01 → Shutdown	00
42	Fuel level Switch type NO (Normal Open) or NC (Normal Close)	00 → Not used 01 → NO 02 → NC	00
43	Low fuel level activation permissive timer delay	02 – 99 sec	10
44	Low fuel level warning or Shutdown	00 → Warning 01 → Shutdown	00
45	Set Alarm1 as NO (Normal Open) or NC (Normal Close) type	00 → No input signal 01 → NO 02 → NC	00
46	Alarm1 permissive timer delay	02 – 99 sec	10
47	Alarm1 Warning or Shutdown	00 → Warning 01 → Shutdown	00
48	Set Alarm2 as NO (Normal Open) or NC (Normal Close) type	00 → No input signal 01 → NO 02 → NC	00
49	Alarm 2 permissive timer delay	02 – 99 sec	10
50	Alarm2 Warning or Shutdown	00 → Warning 01 → Shutdown	00
51	Engine service and maintenance timer setting Every value represents 10 hr (2 = 20 hrs)	00 – 25 (00 Option Cancelled)	00
52	Erase service and maintenance warning signal and reset timer cycle	00 → NO 01 → Yes	00
53	Technician service mode - Shutdown override	00 → Normal 01 → override	00
54	Enable remote control by KCU-XX Module	00 → NO 01 → Yes	00
55	KCU-02 module address setting	00 → None 01 – 99	00
56	KCU-02 Baud rate setting	$01 \rightarrow 115200$ $06 \rightarrow 9600$ $02 \rightarrow 57600$ $07 \rightarrow 4800$ $03 \rightarrow 38400$ $08 \rightarrow 2400$ $04 \rightarrow 19200$ $09 \rightarrow 1200$ $05 \rightarrow 14400$	03

FAILURE SECTION 5 **WARNING DESCRIPTION**

5.1 Failure Signal Reference

Icon Reference

WARNING SIGNAL	DESCRIPTION	EXECUTION
\Diamond	Engine Start Failure	Shutdown
Î	Emergency Shutdown Activated	Shutdown
## \$	High Coolant Temperature	Shutdown
45	Low Oil Pressure	Shutdown
*	Over-speed	Shutdown
	Under-speed	Shutdown or Warning
V ↑	AC over voltage	Shutdown or Warning
νţ	AC under voltage	Shutdown or Warning
A ↑	Gen-set Over-load	Shutdown or Warning
L b	Low Fuel Level	Shutdown or Warning
- +	Charge alternator failure	Shutdown or Warning
V	Low Battery Voltage Warning	Warning
المراجعة ا	MPU Signal Failure	Shutdown or Warning
9	Service & Maintenance Reminders	Warning
4	Spare Setting 1	Shutdown or Warning
!2	Spare Setting 2	Shutdown or Warning

5.2 Warning

If a failure occurs and the condition does not pose immediate danger to the operator or gen-set, the control allows the generator to keep on running and provide power and the failure warning LED light will flash, and activate the warning signal output. Once the failure is corrected and eliminated, the warning signal will automatically reset itself and return to normal operation.

5.3 Shutdown Mode

If a major failure occurs during operation that can cause danger to personnel or equipments, the control will execute an immediate engine shut down and display the corresponding failure warning signals and at the same time will activate the warning signal output to alarm the maintenance personnel to service and fix the problem. Once the failure is serviced and eliminated, user can press [OFF] button to reset the failure warning and confirm if the failure is properly eliminated.

SECTION 6: SPECIFICATION

DESCRIPTION	SPECIFICATION
DC Supply	9 – 36 Vdc
Alternator Input Range	15 – 510 Vac (Ph-Ph)
Alternator Input Frequency	50 / 60 Hz
MPU Signal Strength	+/- 2V to 70V Peak
MPU Input Frequency	100 – 10,000 Hz
Start Signal Output	8 Amp @ 12/24 Vdc
Fuel Solenoid Signal Output	8 Amp @ 12/24 Vdc
Preheat Signal Output	8 Amp @ 12/24 Vdc
Accessory "ON" Output	8 Amp @ 12/24 Vdc
Idle Control Conductor Capacity	8 Amp @ 12/24 Vdc
Warning Signal Output	8 Amp @ 12/24 Vdc
Overload Alarm Output	8 Amp @ 12/24 Vdc
Operating Temperature	-20 to +60 °C
Relative Humidity	Under 95 %
Power Consumption	Under 5W
Rated CT Capacity	Above 2.5VA
Secondary Rated current	5A
Weight	604 g +/- 2%

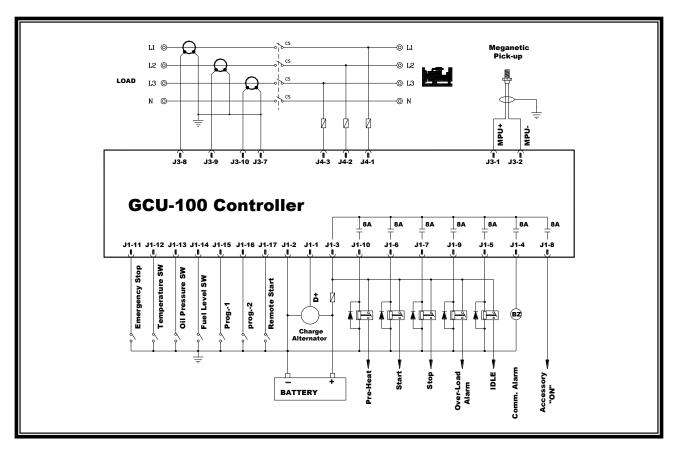
15

SECTION 7: TERMINAL & WIRING DESCRIPTION

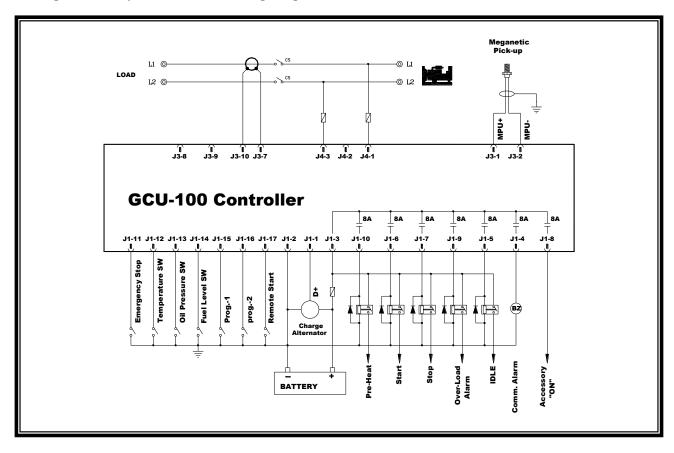
7.1 Connection Detail

J1-1 Charge alternator D+ terminal input J1-2 Battery negative (-V) J1-3 Battery positive (+V) J1-4 Failure signal output J1-5 Idle speed control signal output J1-5 Idle speed control signal output J1-6 Starter motor signal output J1-7 Fuel solenoid signal output J1-8 Accessory on output J1-9 Overload alarm signal output J1-9 Used to control severnal alarm buzzer Supply (+V) (Max. rated output 8Amp) J1-9 Overload alarm signal output J1-10 Preheat signal output J1-11 Emergency stop signal output J1-12 High Coolant Temperature signal linput J1-13 Low oil pressure signal input J1-14 Low fuel signal input J1-15 User defined signal input J1-16 User defined signal input J1-17 Remote start signal input J1-18 Spare terminal J1-19 Spare terminal J1-10 Spare terminal J1-10 Spare terminal J1-11 Spare terminal J1-12 Spare terminal J1-13 Low Ground signal input J1-14 Connect to magnetic Pick-up to monitor engine speed J1-15 Spare terminal J1-16 User to connect to magnetic Pick-up to monitor ingine speed J1-17 Spare terminal J1-18 Spare terminal J1-19 Spare terminal J1-10 Spare terminal J1-10 Spare terminal J1-11 Connect to external CTs common position J1-12 Spare terminal J1-13 Low Ground Spare terminal J1-14 Spare terminal J1-15 Spare terminal J1-16 Spare terminal J1-17 Spare terminal J1-18 Spare terminal J1-19 Spare terminal J1-19 Spare terminal J1-19 Spare terminal J1-10 Spare terminal J1-10 Spare terminal J1-11 Spare terminal J1-12 Spare terminal J1-13 Connect to external CTs common position J1-15 Spare terminal J1-16 Spare terminal J1-17 Connect to secondary phase R (L1) monitoring CT J1-19 Spare terminal J1-10 Connect to external CTs common positi	PIN No.	DESCRIPTION	ATTENTION
J1-2 Battery negative (-V) Connect to battery negative J1-3 Battery positive (+V) Connect to battery positive (12 / 24V) J1-4 Failure signal output Supply (+V) (Max. rated output 8Amp) J1-5 Idle speed control signal output Connect to electronic governor for idle speed control supply (+V) (Max. rated output 8Amp) J1-6 Starter motor signal output Connect to electronic governor for idle speed control supply (+V) (Max. rated output 8Amp) J1-7 Fuel solenoid signal output Connect to starter motor Supply (+V) (Max. rated output 8Amp) J1-8 Accessory on output Connect to trie solenoid or fuel valve control supply (+V) (Max. rated output 8Amp) J1-8 Accessory on output Used to trip the AC output breaker Supply (+V) (Max. rated output 8Amp) J1-10 Preheat signal output Used to trip the AC output breaker Supply (+V) (Max. rated output 8Amp) J1-11 Emergency stop signal output Supply (+V) (Max. rated output 8Amp) J1-12 Implied Coolant Temperature signal input Connect to panel emergency stop push button J1-13 Low oil pressure signal input Connect to Panel emergency stop push button J1-14 Low fuel signal input Connect to Coolant Temperature switch input J1-15 User defined signal input Connect to fuel level switch J1-16 User defined signal input Negative input when action J1-17 Remote start signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L2) Connect to Secondary phase S J4-2 AC Input (L2) Connect to AC input phase S	J1-1	Charge alternator D+ terminal input	Connect to charge alternator D+ terminals
J1-3 Battery positive (+V) Connect to battery positive (12 / 24V) J1-4 Failure signal output Supply (+V) (Max. rated output 8Amp) J1-5 Idle speed control signal output Connect to electronic governor for idle speed control Supply (+V) (Max. rated output 8Amp) J1-6 Starter motor signal output Connect to starter motor Supply (+V) (Max. rated output 8Amp) J1-7 Fuel solenoid signal output Connect to fuel solenoid or fuel valve control Supply (+V) (Max. rated output 8Amp) J1-8 Accessory on output Connect to fuel solenoid or fuel valve control Supply (+V) (Max. rated output 8Amp) J1-9 Overload alarm signal output Used to rip the AC output breaker Supply (+V) (Max. rated output 8Amp) J1-10 Preheat signal output Used to control the internal heater Supply (+V) (Max. rated output 8Amp) J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Connect to Coolant Temperature switch J1-13 Low oil pressure signal input connect to fuel level switch J1-14 Low fuel signal input Connect to fuel level switch J1-15 User defined signal input Connect to fuel level switch J1-16 User defined signal input Connect to A.T.S or remote start terminal J1-17 Remote start signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to Secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L2) Connect to AC input phase R	J1-2		
J1-4 Failure signal output J1-5 Idle speed control signal output J1-6 Starter motor signal output J1-7 Fuel solenoid signal output J1-8 Accessory on output J1-9 Overload alarm signal output J1-10 Preheat signal output J1-11 Emergency stop signal output J1-12 High Coolant Temperature signal input J1-13 Low oil pressure signal input J1-14 User defined signal input J1-15 User defined signal input J1-16 User defined signal input J1-17 Remote start signal input J1-18 Operator to the internal heater J1-19 Operator to the internal heater Supply (+V) (Max. rated output 8Amp) J1-10 Preheat signal output J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Connect to oclant Temperature switch J1-13 Low oil pressure signal input Connect to Coolant Temperature switch J1-14 Low fuel signal input J1-15 User defined signal input J1-16 User defined signal input J1-17 Remote start signal input J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position CT Secondary for (L1) Connect to Sc input phase S Connect to AC input phase S	J1-3	, ,	, ,
J1-5 Idle speed control signal output J1-6 Starter motor signal output J1-7 Fuel solenoid signal output J1-8 Accessory on output J1-9 Overload alarm signal output J1-9 Preheat signal output J1-10 Preheat signal output J1-11 Emergency stop signal output J1-12 Emergency stop signal output J1-13 Low oil pressure signal input J1-14 Low fuel signal input J1-15 User defined signal input J1-16 User defined signal input J1-17 Remote start signal input J1-18 Low fuel signal input J1-19 Connect to connect to panel emergency stop push button J1-15 User defined signal input J1-16 User defined signal input J1-17 Remote start signal input J1-18 Connect to Connect to Connect to Tuel solenoid or J1939 reader dry contact J1-19 J1-19 Low fuel signal input J1-10 Connect to Connect to panel emergency stop push button J1-15 User defined signal input J1-16 Connect to Connect to Connect to J1939 reader dry contact J1-17 Remote start signal input J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to Secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L2) Connect to AC input phase S	14.4		Used to control external alarm buzzer
J1-6 Starter motor signal output Connect to starter motor Supply (+V) (Max. rated output 8Amp) J1-7 Fuel solenoid signal output Connect to fuel solenoid or fuel valve control Supply (+V) (Max. rated output 8Amp) J1-8 Accessory on output Connect to the panel lamp (Max. rated output 8Amp) J1-9 Overload alarm signal output Used to trip the AC output breaker Supply (+V) (Max. rated output 8Amp) J1-10 Preheat signal output Used to control the internal heater Supply (+V) (Max. rated output 8Amp) J1-11 Emergency stop signal output Used to control the internal heater Supply (+V) (Max. rated output 8Amp) J1-12 High Coolant Temperature signal input Connect to panel emergency stop push button J1-13 Low oil pressure signal input to oil pressure switch or J1939 reader dry contact J1-14 Low fuel signal input Connect to fuel level switch J1-15 User defined signal input Negative input when action J1-16 User defined signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-3 Spare terminal J3-4 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-9 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L2) Connect to AC input phase R			Supply (+V) (Max. rated output 8Amp)
J1-6 Starter motor signal output Connect to starter motor Supply (+V) (Max. rated output 8Amp) J1-7 Fuel solenoid signal output Connect to fuel solenoid or fuel valve control Supply (+V) (Max. rated output 8Amp) J1-8 Accessory on output Connect to fuel solenoid or fuel valve control Supply (+V) (Max. rated output 8Amp) J1-9 Overload alarm signal output Used to crip the AC output breaker Supply (+V) (Max. rated output 8Amp) J1-10 Preheat signal output Used to control the internal heater Supply (+V) (Max. rated output 8Amp) J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Connect to Coolant Temperature switch J1-13 Low oil pressure signal input to oil pressure switch or J1939 reader dry contact J1-14 Low fuel signal input Connect to fuel level switch J1-15 User defined signal input Negative input when action J1-16 User defined signal input Connect to A.T.S or remote start terminal J1-17 Remote start signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-1 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-9 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L2) Connect to Secondary phase R (L1) monitoring CT J4-1 AC Input (L2) Connect to AC input phase R	11_5	Idle and control signal cutout	Connect to electronic governor for idle speed control
J1-7 Fuel solenoid signal output J1-8 Accessory on output J1-8 Accessory on output J1-9 Overload alarm signal output J1-10 Preheat signal output J1-11 Emergency stop signal output J1-12 Lipid Coolant Temperature signal input J1-13 Low oil pressure signal input J1-14 Low fuel signal input J1-15 User defined signal input J1-16 User defined signal input J1-17 Remote start signal input J1-18 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input J1-19 Connect to Supply input Samp input Samp input Connect to secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L2) J3-11 CT Senet to Collent to Supply (-V) (Max. rated output 8Amp) Supply (+V) (Max. rated output 8Amp) Used to control the internal heater Supply (+V) (Max. rated output 8Amp) Used to control the internal heater Supply (+V) (Max. rated output 8Amp) Used to control the internal heater Supply (+V) (Max. rated output 8Amp) Used to trip the AC output 8Amp) Used to trip the AC output 8Amp) Used to trip the AC output 9Amp) Used to trip the AC output 9Amp) Used to trip the AC output 9Amp) Used to crip the AC output 9Amp) Connect to Dollant Temperature signal input 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J193-10 oil pressure switch or J1939 reader dry contact 10 oil pressure switch or J1939 reader dr	31-3	idle speed control signal output	Supply (+V) (Max. rated output 8Amp)
J1-7 Fuel solenoid signal output Connect to fuel solenoid or fuel valve control Supply (+V) (Max. rated output 8Amp) J1-8 Accessory on output Connect to the panel lamp (Max. rated output 8Amp) J1-9 Overload alarm signal output Used to trip the AC output breaker Supply (+V) (Max. rated output 8Amp) J1-10 Preheat signal output Used to control the internal heater Supply (+V) (Max. rated output 8Amp) J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Connect to Coolant Temperature switch J1-13 Low oil pressure signal input to oil pressure switch or J1939 reader dry contact J1-14 Low fuel signal input Connect to fuel level switch J1-15 User defined signal input Negative input when action J1-16 User defined signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-4 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-10 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L2) Connect to Secondary phase R (L2) monitoring CT J4-1 AC Input (L1) Connect to AC input phase S	J1-6	Starter motor signal output	
J1-8 Accessory on output J1-8 Accessory on output J1-9 Overload alarm signal output J1-10 Preheat signal output J1-10 Preheat signal output J1-11 Emergency stop signal output J1-12 High Coolant Temperature signal input J1-13 Low oil pressure signal input J1-14 Low fuel signal input J1-15 User defined signal input J1-16 User defined signal input J1-17 Remote start signal input J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-4 Magnetic Pick-up input J3-6 Spare terminal J3-7 CT (COMM) terminal input J3-9 CT Secondary for (L1) J3-10 CT Secondary for (L2) J4-10 Connect to AC input phase R Connect to external CTs commet propage Connect CT on Pase R Connect to magnetic Picks Pase R Connect to magnetic Picks Pase R Connect to magnetic Picks S(L2) monitoring CT J3-10 CT Secondary for (L2) Connect to scenndary phase R Connect to Ediput phase R Connect to scenndary phase S			
J1-8 Accessory on output Connect to the panel lamp (Max. rated output 8Amp) Used to trip the AC output breaker Supply (+V) (Max. rated output 8Amp) J1-10 Preheat signal output Used to control the internal heater Supply (+V) (Max. rated output 8Amp) J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Low oil pressure signal input Low fuel signal input Connect to Coolant Temperature switch J1-13 Low oil pressure signal input Low fuel signal input Connect to fuel level switch J1-14 Low fuel signal input 2 Negative input when action J1-17 Remote start signal input Connect to A.T.S or remote start terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-3 Spare terminal J3-4 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position CT Secondary for (L2) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J1-7	Fuel solenoid signal output	
J1-9 Overload alarm signal output Used to trip the AC output breaker Supply (+V) (Max. rated output BAmp) J1-10 Preheat signal output Used to trip the AC output breaker Supply (+V) (Max. rated output BAmp) J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Connect to Coolant Temperature switch input Input Connect to Coolant Temperature switch J1-13 Low oil pressure signal input to oil pressure switch or J1939 reader dry contact connect to fuel level switch J1-15 User defined signal input Negative input when action J1-16 User defined signal input Negative input when action J1-17 Remote start signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-4 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-9 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L2) Connect to AC input phase S J4-2 AC Input (L2) Connect to AC input phase S			
J1-9 Overload alarm signal output Used to trip the AC output breaker Supply (+V) (Max. rated output 8Amp) J1-10 Preheat signal output Used to control the internal heater Supply (+V) (Max. rated output 8Amp) J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Low oil pressure signal input to oil pressure switch or J1939 reader dry contact J1-14 Low fuel signal input Connect to fuel level switch J1-15 User defined signal input 2 Negative input when action J1-16 User defined signal input 1 Negative input when action J1-17 Remote start signal input J1-18 Spare terminal J2-2 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-4 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L3) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J1-8	Accessory on output	<u> </u>
Supply (+V) (Max. rated output 8Amp)			
J1-10 Preheat signal output Supply (+V) (Max. rated output 8Amp) J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Connect to Coolant Temperature switch J1-13 Low oil pressure signal input to oil pressure switch or J1939 reader dry contact J1-14 Low fuel signal input Connect to fuel level switch J1-15 User defined signal input Negative input when action J1-16 User defined signal input Connect to A.T.S or remote start terminal J1-17 Remote start signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-3 Spare terminal J3-4 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to Secondary phase R (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to AC input phase R	J1-9	Overload alarm signal output	
J1-11 Emergency stop signal output Connect to panel emergency stop push button J1-12 High Coolant Temperature signal input Connect to Coolant Temperature switch J1-13 Low oil pressure signal input to oil pressure switch or J1939 reader dry contact J1-14 Low fuel signal input Connect to fuel level switch J1-15 User defined signal input Negative input when action J1-16 User defined signal input Connect to A.T.S or remote start terminal J1-17 Remote start signal input Connect to A.T.S or remote start terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-4 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to Secondary phase R (L3) monitoring CT J3-10 CT Secondary for (L3) Connect to Secondary phase R J4-2 AC Input (L2) Connect to AC input phase R	14.40	Dreb est simple cutment	
J1-12 High Coolant Temperature signal input J1-13 Low oil pressure signal input J1-14 Low fuel signal input J1-15 User defined signal input 2 Negative input when action J1-16 User defined signal input 1 Negative input when action J1-17 Remote start signal input 2 Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J3-3 Spare terminal J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input J3-8 CT Secondary for (L1) J3-9 CT Secondary for (L2) J4-1 AC Input (L1) J4-2 AC Input (L2) Connect to AC input phase R Connect to AC input phase R Connect to AC input phase R		•	1111
J1-13 Low oil pressure signal input to oil pressure switch or J1939 reader dry contact J1-14 Low fuel signal input connect to fuel level switch J1-15 User defined signal input 2 Negative input when action J1-16 User defined signal input 1 Negative input when action J1-17 Remote start signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-1 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to Secondary phase R J4-2 AC Input (L1) Connect to AC input phase R	J1-11		Connect to panel emergency stop push button
J1-14 Low fuel signal input connect to fuel level switch J1-15 User defined signal input 2 Negative input when action J1-16 User defined signal input 1 Negative input when action J1-17 Remote start signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-1 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to Secondary phase R (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R	J1-12		Connect to Coolant Temperature switch
J1-15 User defined signal input 2 Negative input when action J1-16 User defined signal input 1 Negative input when action J1-17 Remote start signal input Connect to A.T.S or remote start terminal J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-4 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L3) Connect to secondary phase R J4-1 AC Input (L1) Connect to A.T.S or remote start terminal Negative input when action Connect to A.T.S or remote start terminal Negative input when action Negative input when action Negative input when action Connect to magnetic Pick-up to monitor engine speed Connect to external CTs common position Connect to external CTs common position Connect to secondary phase R (L1) monitoring CT J3-10 CT Secondary for (L3) Connect to Secondary phase R J4-2 AC Input (L1) Connect to AC input phase R	J1-13	Low oil pressure signal input	to oil pressure switch or J1939 reader dry contact
J1-16 User defined signal input 1 Negative input when action J1-17 Remote start signal input J2-18 Spare terminal J2-19 Spare terminal J2-20 Spare terminal J2-31 Magnetic Pick-up input J3-4 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input J3-8 CT Secondary for (L1) J3-9 CT Secondary for (L2) J3-10 CT Secondary for (L3) J3-10 CI Secondary for (L3) J3-10 CI Secondary for (L3) J3-10 CI Secondary (L2) J3-10 CI Secondary (L2) J3-10 CI Secondary (L2) Connect to AC input phase R Connect to AC input phase S	J1-14	Low fuel signal input	connect to fuel level switch
J1-17 Remote start signal input J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-4 Magnetic Pick-up input J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input J3-8 CT Secondary for (L1) J3-9 CT Secondary for (L2) J3-10 CT Secondary for (L3) J4-1 AC Input (L2) Connect to A.T.S or remote start terminal Connect to A.T.S or remote start terminal Connect to A.T.S or remote start terminal Connect to magnetic Pick-up Connect to magnetic Pick-up to monitor engine speed Connect to external CTs common position Connect to external CTs common position Connect to secondary phase R (L1) monitoring CT Connect to secondary phase T (L3) monitoring CT Connect to AC input phase R Connect to AC input phase S	J1-15	User defined signal input 2	Negative input when action
J1-18 Spare terminal J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-1 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J1-16	User defined signal input 1	Negative input when action
J2-1 Spare terminal J2-2 Spare terminal J2-3 Spare terminal J3-1 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to Secondary phase R J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J1-17	Remote start signal input	Connect to A.T.S or remote start terminal
J2-2 Spare terminal J2-3 Spare terminal J3-1 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase R J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J1-18	Spare terminal	
J2-3 Spare terminal J3-1 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase T (L3) monitoring CT J3-10 CT Secondary for (L3) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J2-1	Spare terminal	
J3-1 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J2-2	Spare terminal	
J3-2 Magnetic Pick-up input Connect to magnetic Pick-up to monitor engine speed J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J2-3	Spare terminal	
J3-3 Spare terminal J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-1	Magnetic Pick-up input	Connect to magnetic Pick-up to monitor engine speed
J3-4 Spare terminal J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-2	Magnetic Pick-up input	Connect to magnetic Pick-up to monitor engine speed
J3-5 Spare terminal J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-3	Spare terminal	
J3-6 Spare terminal J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-4	Spare terminal	
J3-7 CT (COMM) terminal input Connect to external CTs common position J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-5	Spare terminal	
J3-8 CT Secondary for (L1) Connect to secondary phase R (L1) monitoring CT J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-6	Spare terminal	
J3-9 CT Secondary for (L2) Connect to secondary phase S (L2) monitoring CT J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-7	CT (COMM) terminal input	Connect to external CTs common position
J3-10 CT Secondary for (L3) Connect to secondary phase T (L3) monitoring CT J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-8	CT Secondary for (L1)	Connect to secondary phase R (L1) monitoring CT
J4-1 AC Input (L1) Connect to AC input phase R J4-2 AC Input (L2) Connect to AC input phase S	J3-9	CT Secondary for (L2)	Connect to secondary phase S (L2) monitoring CT
J4-2 AC Input (L2) Connect to AC input phase S	J3-10	CT Secondary for (L3)	Connect to secondary phase T (L3) monitoring CT
	J4-1	AC Input (L1)	Connect to AC input phase R
J4-3 AC Input (L3) Connect to AC input phase T	J4-2	AC Input (L2)	Connect to AC input phase S
- - - -	J4-3	AC Input (L3)	Connect to AC input phase T

7.2 Three Phase System External Wiring Diagram



7.3 Single Phase System External Wiring Diagram



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